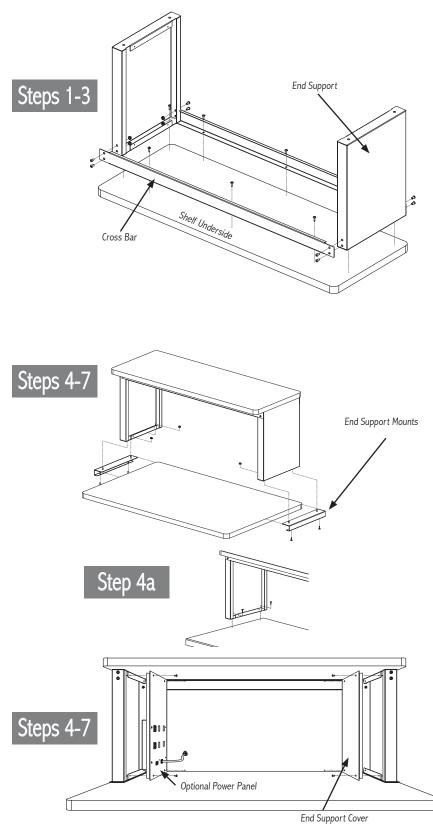
## Production **BASICS**

## ASSEMBLY MANUAL

**RTW RISER SHELF & POWER PANEL** 

Item Numbers 8467-8474, 8328-8329



PARTS AND HARDWARE	QUANTITY
End Supports	2
Cross Bars	2
End Support Mount	2
End Support Cover	2
Laminate Shelf	1
Tek Screws	8
Wood Screws	14
Kep Nut	12
1/4-20 Screws- 1/2"	8
Power Panel (if ordered)	1
5/32 Allen Wrench	1
Other Items Needed (not included)	
Phillips head drill or screwdriver	
Tape Measure	

- 1. Attach Cross Bars to End Supports with nuts and bolts as shown.
- Invert laminate shelf and position frame from step #1 on top with a 3/8" overhang on left and right sides and back. Front will have a 3 3/8" overhang. Ensure the t-mold seam is positioned in the back and the Production Basics ID label is on the front.
- 3. Use wood screws to secure frame to shelf. Set aside until step 5.
- Slide End Support Mounts over right and left edges of worksurface on assembled RTW Table with studs facing up.
- a. For other worksurface thicknesses that cannot use end support mounts. Attach directly through End Supports from inside through worksurface. Skip to Step 8.
- Flip shelf assembly from step #3. Position holes in bottom of End Supports over End Support Mounts. Secure nuts onto studs to hold Riser Shelf to end support mounts.
- Slide Riser Shelf toward rear of bench. End Supports should be approximately 3/4" from rear edge of bench.
- 7. Secure Riser Shelf to underside of bench using wood screws through end support mounts.
- Install End Support Covers onto inside of end supports with tek screws. If installing Power Panel (Item #8328 or 8329), do so on inside left of Riser Shelf, in place of the left end support cover.

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